

Date: Friday, 11/16/2007 7:21:17 AM
User: Kim Johnston

Process Sheet

SP-17

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GHW LUG
Job Number : 35810
Estimate Number : 11217
P.O. Number :
This Issue : 11/16/2007 S.O. No. :
Prsht Rev. : NC Par Number : D340-11
First Issue : // Type : MACHINED PARTS Drawing Number : D340-1 REV B
Previous Run : 34849 Project Number : N/A
Drawing Revision : B
Material :
Due Date : 12/5/2007 Qty: 20 Um: Each
Written By :
Checked & Approved By :
Comment : Est Rev: 05.09.01 New issue KJ/JLM

Additional Product

Job Number:

Seq. #: Machine Or Operation: Description:

1.0 M304B0750X2500 304 BAR .750 X 2.50

Comment: Qty.: 0.2406 f(s)/Unit Total: 4.8111 f(s)
Material: AISI 304/316 SS Bar 2.50" x 0.75" thick
(M304B0.750x02.500)
Identify for D3404-1
Batch: M105837

ml 07/12/22

(20)

2.0 BAND SAW BAND SAW

Comment: BAND SAW
Cut blank: 2.750" long

ml 07/12/22

(20)

3.0 HAAS HAAS CNC VERTICAL MACHINING #1

08/01/04

(20)

Comment: HAAS CNC VERTICAL MACHINING #1

Machine per drawing D3404 Rev B

1-Machine as per Folio FA555 and Dwg D3404

Dwg Rev: B Folio Rev: AA

2-Deburr

4.0

2

Receive + inspect parts as they come off machine
ensure CJC after load

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

THEY COME OFF MACHINE

5.0

5

SECOND CHECK

Comment: SECOND CHECK

Inspect level 5

08/01/21 (410)

Date: Friday, 11/16/2007 7:21:17 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GHW LUG

Job Number: 35810

Part Number: D34041

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Pat

Pat
08/01/21

(10)

7.0

QC21

FINAL INSPECTION W/O RELEASE



08.01.22
[Signature]

Comment: FINAL INSPECTION W/O RELEASE

Job Completion



08.01.22


DART AEROSPACE LTD		Work Order:	35810
Description: GHW Lug		Part Number:	D3404-1
Inspection Dwg: D3404	Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

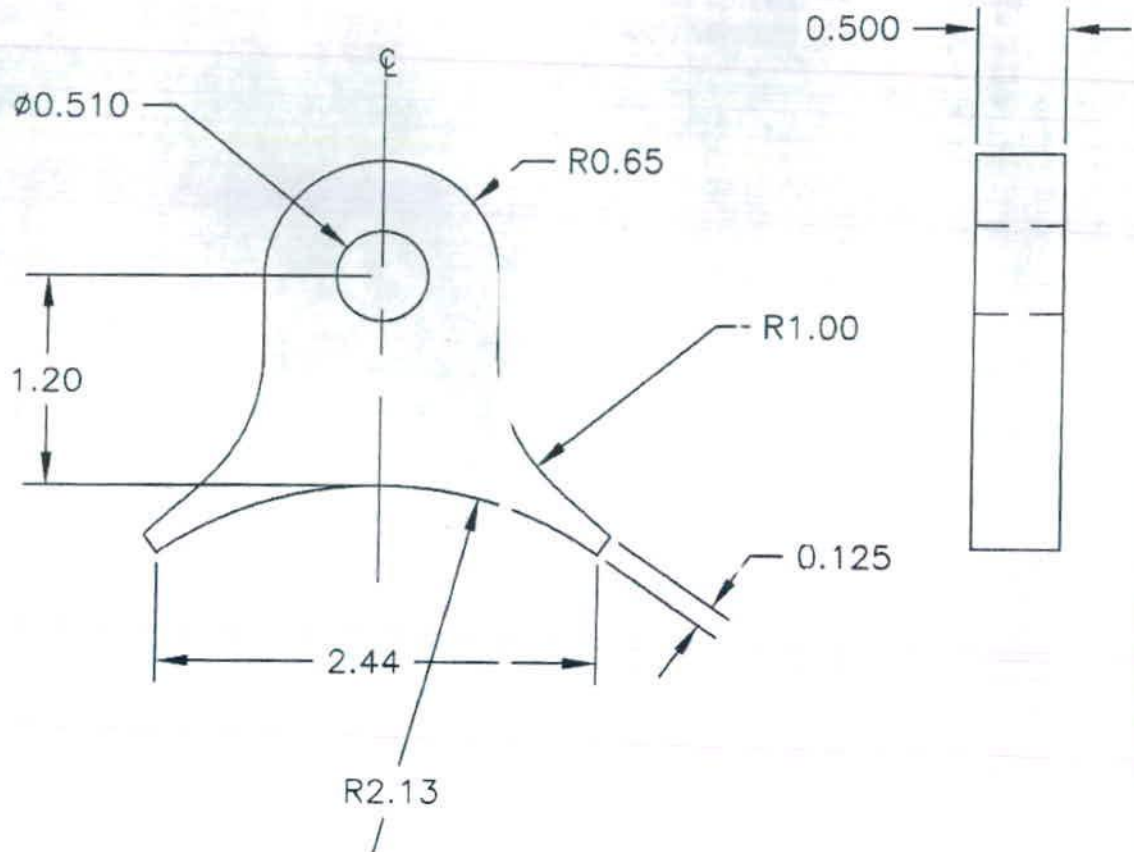
[illegible]

Measured by:		Audited by:		Prototype Approval:	N/A
Date:		Date:		Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.04.12	New Issue	KJ/JLM	

DART

DESIGN PH	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3404	REV. B SHEET 1 OF 1
DATE 05.06.14		TITLE GHW LUG	SCALE 1:1
A	05 03.08	NEW ISSUE	
B	05 06.14	UPDATE M-SPEC	

RELEASED
05-08-09**D3404-1****D3404-1 GHW LUG**

- 1) MATERIAL: AISI 304/316 SS BAR
(REF. DART SPEC. M304B0.750X1 2.500)
- 2) FINISH: NONE
- 3) PART IS SYMMETRIC ABOUT CENTERLINE
- 4) BREAK ALL SHARP CORNERS 0.03 TO 0.06
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35810

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CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

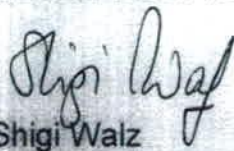
SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
40	D3414-3	Lug B33376	P5358
	MATERIAL: supplied by DART M304B0500X02.500 M 18929		
<u>10</u> 30	<u>D3404-1</u> D3404-1	Lug B35810 Lug B34849	<u>(P5358)</u> P5358
	MATERIAL: supplied by DART M304B0750X02500 M 105837		

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Shigi Walz

Vankleek Hill, January 18, 2008





20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 16331
Date: Jan 18, 2008
Page: 1

Sold to:	Ship to:
Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: 5358	Sold By: Walz, Christian D.
Shipped By: our truck	Ship Date: Jan 18, 2008

Description		Unit	Ordered quantity	Shipped quantity	Backorder quantity
D3414	Lug Assembly in SS B33376, material supplied precut	Each	40	40 ✓	
D3041-1	GHW Lug D3041 B35810 - 4 pieces scrapped	Each	20	10 ✓	
D3041-1	GHW Lug D3041 B34849	Each	30	30 ✓	
C20810118					
Received by _____		Thank you for your order!			

